

Reprint 4/28/18



Dart Aerospace Ltd.
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Tel (613) 632-5200

D2480-012**Job Sheet 171561****Part No:** D2480-012**Job Qty:** 4 ea**Part Name:** Heli-Access Handle Weldment RH**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 2/2/18**Job Tracking No:****Due Date:** 2/12/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A1 IPP C1 03.01.09 Added Powder Coat**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Large Fab-1		DKC 18/05/18
100	Large Fab	4 pcs	2/10/18	2/10/18	0.00	5.26	Large Fab 1		DKC 18/05/18
110	QC	4 pcs	2/10/18	2/10/18	0.00	0.00	QC9		PD 18-05-11
120	QC	4 pcs	2/10/18	2/10/18	0.00	0.00	QC5		PD 18-05-11
130	Powdercoat	4 pcs	2/12/18	2/12/18	0.00	0.32	Powdercoat2		BE 18-05-14
140	QC	4 pcs	2/12/18	2/12/18	0.00	0.00	QC3		
150	Packaging	4 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3		MAY 16 2018
160	QC21-SA	4 Ea	2/12/18	2/12/18	0.00	0.00	QC21		

Part Op 100 - Weld as per Template DT 8333 (DT 2480 CJ)

Descriptions: 130 - START TIME: 3:45

TEMP: 400°

FINISH: 4:15

MAY 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2478	Heli-Access Handle	4 Ea (1 ea)	90-Start up Operation	
D2479	Heli-Access Handle	4 Ea (1 ea)	90-Start up Operation	
D2481	Mounting Plate	8 Ea (2 ea)	90-Start up Operation	
D2482	Mounting Plate	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2478	4	4	0
	D2479	4	4	0
	D2481	8	15	0
	D2482	4	21	0

Part Specifications

Specifications could not be found.

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Container No: S070284



Part: D2480-012

Job No: 171561

Serial No/Batch: S070284

Revision:

Inspector:

Date: 05/10/18